

ABSTRACT

An injection molding machine for the manufacture of injection molded items, especially toothbrush bodies or toothbrushes, wherein the injection molding machine includes a mold-containing injection die (1) and an injection unit (2), especially with a screw-piston extruder or a similar material transport system. Distribution or transport channels lead from the injection unit (2) forming a distribution channel arrangement (4) to the individual mold cavities (5). One or more feeds (10) are located on the distribution channels and/or the mold cavities for at least one additive, for instance, a liquid color.